

JTA35

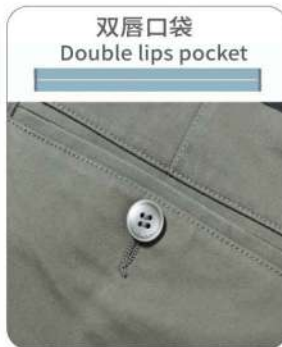
全自动开袋机

Automatic welting pocket machine



本机适合各式服装带明线的单唇口袋, 双唇口袋, 拉链口袋, 保盖拉链口袋等等各式口袋! 把复杂的工艺口袋切割/ 折叠/ 车缝/ 套结缝等原来复杂的多种工序变成标准化一次性成型完成!

This machine suitable for different pockets opening process with visible stitches, such as single lip pocket, double lip pocket, zipper pocket, zipper pocket with cap, etc. Resolve the complex pocket opening process into small steps, include laser cutting, fabric folding, lockstitch sewing, bartack sewing, and finished all of these steps completed by one operating.



搭载机头	Machine head	311G花样机
机针	Needle	DPx17 (12# 14#)
缝制口袋范围	Sewing pocket range	X:100mm-220mm; Y:10mm-35mm;
缝制口袋速度	Sewing pocket speed	30-40秒/个(视工人摆料速度) 30-40 seconds/piece (depending on the speed of the worker)
折袋方式	Folding method	四个方向同时进行折袋 Folding the pocket simultaneously from the four directions
开口袋方式	Pocket opening method	80-100W激光切割 80-100W laser cutting mode
缝制工作方式	Sewing working mode	袋口切割/折叠/车缝/切割结缝 Pocket opening cutting/folding/sewing/cutting knot seam
压脚上升高度	Presser foot lift height	60mm-80mm
机头缝制速度	Sewing speed	1800-3000 sti/min
缝制线迹编程	Sewing stitch programming	操作屏输入方式 Operation screen input mode
线迹编程储存容量	Trace programming storage capacity	最多可储存花样999种 Can store up to 999 kinds of patterns
外形尺寸	Overall dimension	1920×1410×1570mm