

## JT-6102-MST

自动魔术贴切缝一体机  
Automatic Cutting-sewing  
Velcro machine



高效的自动送料、自动剪切系统；  
品质稳定的魔术贴自动缝纫；  
与传统机型相比,生产效率提升400%以上!  
10小时产量8500件/人;  
并且减少一台切带机,减少一个切带机操作工;  
更换刀模可实现圆角、直角、斜角等缝制;  
可根据操作工手势快慢调节送料速度,工人只需放面料就可实现轻松缝制,  
无需切带工。  
整卷魔术贴根据长度、宽度、进行剪切、送料至缝制区自动缝制。  
安装简单,不需要依赖熟练工

Efficient automatic feeding and automatic cutting system  
Stable quality Velcro automatic sewing  
Compared with traditional models, Production efficiency increased by more than 400%!  
Capacity: one worker operation 8500 pcs/10 hours  
And reduce one tape cutting machine and one tape cutting machine operator  
Can replacing the knife mold to achieve sewing rounded corner, right-angled, beveled, etc.  
The feeding speed can be adjusted according to the speed of operator. Without tape cutting worker, and the operator only need to put the fabric in the sewing area and the machine will sewing automatically.  
The machine can cut the velcro according to the requirement of length & width, feed the velcro to the sewing area and sewing automatically.  
Simple installation, no need to rely on skilled workers.

搭载机头	Machine Head	2210电子花样机 Electronic Pattern Machine
线迹	Stitches	单针平缝 Single needle lockstitch
缝制区域	(Max.mm) Sewing area (X × Y)	220mm × 100mm
送布装置	Feeding device	间隙送步(脉冲马达驱动) Intermittent feeding (pulse motor drive)
针距	Stitch length	0.05-12.7mm
最高缝纫速度	Max.sewing speed	2700rpm
马达	Motor	AC伺服马达750W AC-servo motor 750W
电源	Power supply	单相220V Single phase 220v
气压	Air pressure	0.5Mpa 1.71/min
压框	Work Clamp	两段式,气动驱动 2-stage,pneumatic
魔术贴送料长度	Velcro feed length	10-150mm
魔术贴送料宽度	Velcro feed width	10-50mm
刀模选择	Die selection	平刀/圆刀 Flat knife / round knife
备注	Remarks	可根据需要定制尺寸 Custom sizes can be made as needed