

MODEL

GC0318-1CE

上下复合送料侧切刀包边缝厚料平缝机

Heavy duty top and bottom feed lockstitch sewing machine with edge cutter and edge binder

GC0318-1CET



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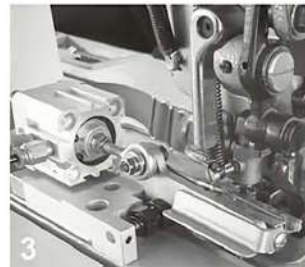
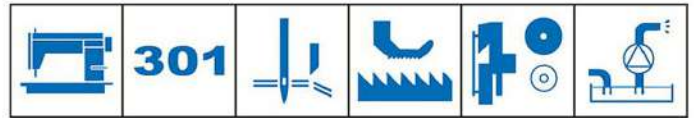
本机型是海菱专为满足缝制家居布艺、床上用品、休闲旅游等行业中厚料产品而精心设计研发的新型设备，具有数项设计专利。本机秉承了基础机型的优良性能，采用连杆挑线，大旋梭勾线，上下复合送料，缝厚能力强，层缝性能好，倒顺缝误差小。特殊设计的切边、包边和排屑装置结构精巧，使缝制、切除缝料边和包边工序一次完成，缝制过程中切除的废料可从 53 × 110 毫米的宽大废料槽口中排出。本机工作时切刀运动与内压脚同步，切边厚度可达 7 毫米，切边宽度出厂标准 8 毫米，卷边龙头出厂配置为 26 毫米。本机操作顺畅自如，维护调整方便，可极大提高缝制效率和产品质量。

GC0318-1CE is newly well developed with a number of patents by Highlead for stitching medium heavy duty upholstery, bed clothes, leisure tourist products, etc. Besides fine performances of the basic model such as link thread take-up, large hook thread catch-up, top and bottom feed, multi-layer heavier duty capability and minimum difference between forward and reverse feed, the specially designed device enables the machine to stitch, edge cut, edge bind and clear chips simultaneously for high efficiency and high quality. It is designed with a wide chip chute of 53mm × 110mm and an edge cutting knife synchronized with the inner presser foot. Its maximum thickness to be cut is 7mm. The standard width to be cut is 8mm and the standard binder is 26mm. The satisfied binding effect can be obtained by selecting proper binders. It features smooth operation, convenient maintenance, higher efficiency and fine sewing quality.

主要技术参数 Main technical specifications

型号 Model	最高缝速 Max. sewing speed	线迹长度 Stitch length	针杆行程 Needle bar stroke	压脚提升 Presser foot lift	机针 Needle size	旋梭 Rotating hook	润滑方式 Lubrication	电动机 Motor	主要用途 Main application	包边条切断装置 Tape cutter
GC0318-1CE	2000 r.p.m.	0-8 mm	35 mm	手动 / 膝控 By hand / knee 6 / 13 mm	DP × 17 18°- 24°	自动润滑大旋梭 Auto lubricated large hook	自动润滑 Auto lubricated	370 瓦缝纫机专用电机 370W Clutch motor	厚料皮革 Thick leather	○
GC0318-1CET	2000 r.p.m.	0-8 mm	35 mm		DP × 17 18°- 24°			220 伏 700 瓦伺服电机 220V/700W Servo motor	厚料皮革 Thick leather	★

切边宽度 Width to be cut 标准 Standard 8 mm 特殊 Special 6 10 12 mm



1. 特殊规格切边宽度请在订货时指定。
2. 宽敞的排屑槽口(专利设计)，除本机配置的卷边龙头外，其它规格的卷边龙头需由客户另行购买。本机废料排屑槽标准配置为侧排式。另有宽型排屑槽(后排式)供选择，请在订货时说明。
3. 选购件：本机可配装气动包边条切断装置。如配装该切刀装置，需同时配装专用伺服电机、控制系统及配套气动元件，请在订货时指定。

1. Please specify special width to be cut when ordering.
2. Wider opening of chip chute(patented). Please order additionally special binder other than the standard binder. The standard wider chip chute is side chip chute but wider back chip chute is available as option. Please specify when ordering.
3. Pneumatic tape cutter with full function servo is available as option. Please specify when ordering.

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