

MODEL

GA1398 系列**上下复合送料极厚料缝纫机****Top and bottom feed extra heavy duty
lockstitch sewing machine**

GA1398-1

GA1398-1L



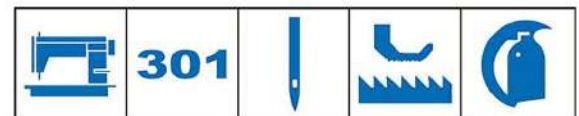
GA1398-1 上下复合送料极厚料缝纫机

GA1398-1 是海菱极厚料系列的新品，特殊设计的机身刚性强，宽大的操作台可以轻松的缝制大型物件。大惯量的主动轮，能生产巨大的穿刺力，送布牙、压脚、谐和的同步送料方式，特别适用于厚的及多层物料的车缝，即使滑溜或胶粘的物料，亦可缝纫自如、得心应手。本机采用凸轮挑线，大型半回转摆梭勾线，使更换底线次数减少。是缝制安全带、马具、皮箱、抛轮、帐篷、风帆、车盖、装订书册的理想设备。

GA1398-1L 型是 GA1398-1 型的加长版，操作空间更为宽大，达到 700 × 200 毫米。具有气动倒缝、气动抬压脚功能。

This machine is a new product of Highlead brand extra heavy duty lockstitch sewing machine series, which is designed with special rigid arm and wide bed for conveniently stitching large articles, large machine pulley for great puncturing power, and timely feeding with feed dog and presser foot. It is specially available for stitching multi-layer extra heavy duty material, whether slippery or gummy. It has features of cam thread take-up and large semi-swing shuttle hook with large capacity bobbin to reduce bobbin change. It is an ideal sewing equipment for stitching safety belt, harness, leather trunk, polishing wheel, tent, sail, top cover for car or book binding, etc.

GA1398-1L is the long arm subclass of GA1398-1. It has a wide working space of 700mm × 200mm and is designed with pneumatic reverse feeding and pneumatic foot lifting functions.



主要技术参数 Main technical specifications

型号 Model	最高缝速 Max sewing speed	线迹长度 Stitch length	针杆行程 Needle bar stroke	压脚提升 Presser foot lift	机针 Needle size	摆梭 Shuttle hook	润滑方式 Lubrication	气动倒缝 Pneumatic reverse feeding device	气动抬压脚 Pneumatic foot lifting device	操作空间 Working space	电动机 Motor
GA1398-1	700 r.p.m.	0-15 mm	66 mm	手动 / 脚控 By hand / foot 29 / 32 mm	SM × 1000 27*	大型半回转 摆梭 KSP 7-31	手工润滑 Manual	○	○	400 × 200 mm	550 瓦缝纫机 专用电机 1400 转 / 分 550W Clutch motor 1400r.p.m.
GA1398-1L	500 r.p.m.	0-15 mm	66 mm	气动 Pneumatic 32mm	SM × 1000 27*	大型半回转 摆梭 KSP 7-31	手工润滑 Manual	★	★	700 × 200 mm	220 伏 750 瓦 伺服电机 220V750W Servo motor

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